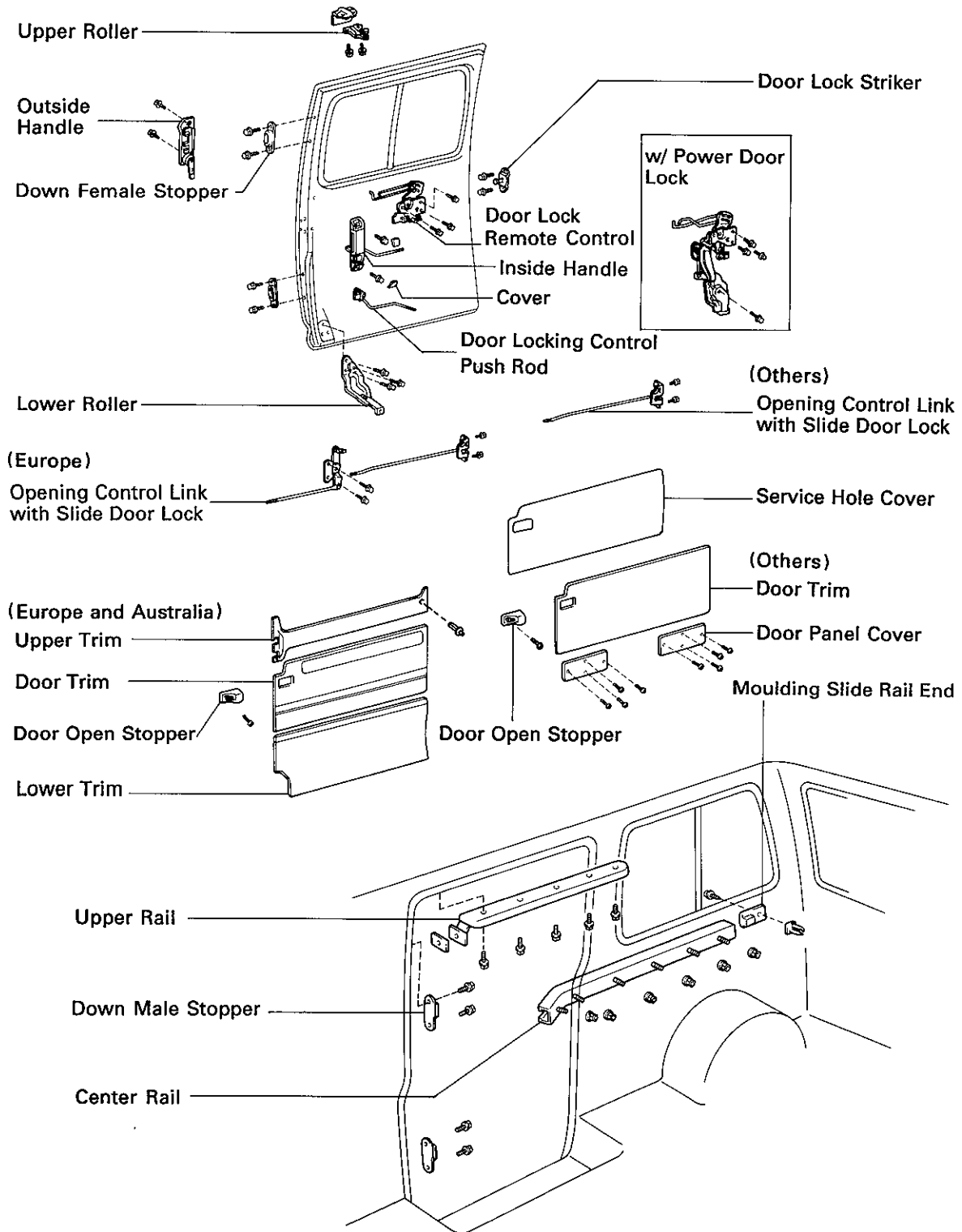
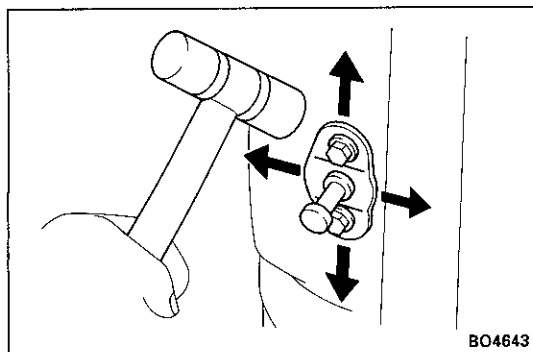


SLIDE DOOR COMPONENTS





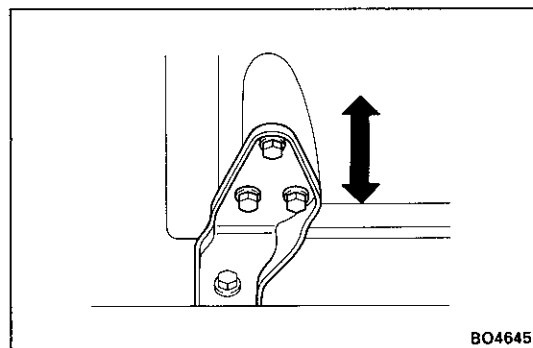
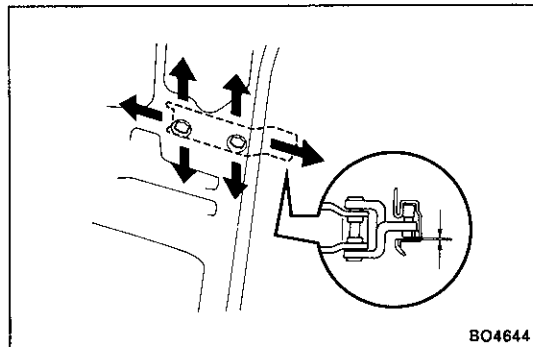
ADJUSTMENT OF SLIDE DOOR

(See page BO-12)

1. REMOVE DOWN STOPPERS

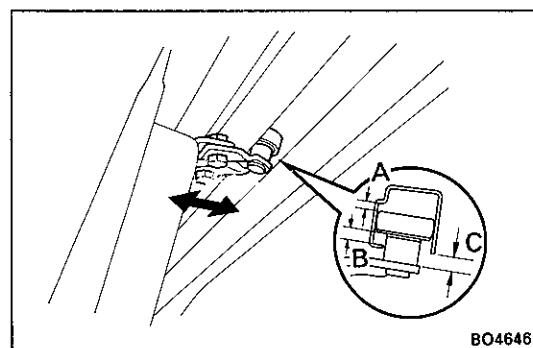
2. ADJUST REAR SIDE OF DOOR IN VERTICAL AND HORIZONTAL DIRECTIONS

- (a) Using a plastic hammer, tap the door lock striker to adjust it.
- (b) Remove the door trim.
(See step 3 on page BO-14)
- (c) Loosen the center roller mounting two bolts to adjust it.
- (d) With the door closed, adjust the center roller so that it may be placed 1.0 – 9.0 mm (0.04 – 0.35 in.) above the race.



3. ADJUST DOOR IN VERTICAL DIRECTIONS

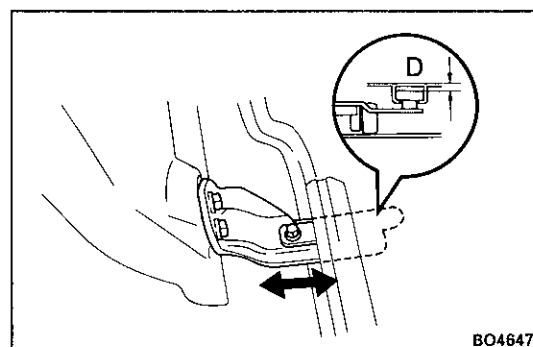
While opening the door, loosen the three bolts to adjust it.

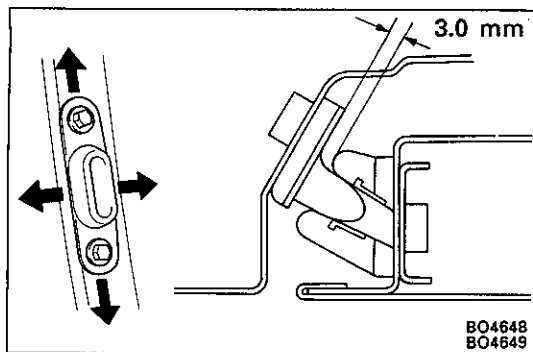


4. ADJUST DOOR IN HORIZONTAL

- (a) While opening the door, loosen the three bolts to adjust them.
- (b) Insure that the clearance between upper roller or lower roller and rail is as shown in the illustrations throughout the stroke.

Clearance A:	3.2 mm (0.13 in.)
B:	4.6 mm (0.18 in.)
C:	5.4 mm (0.21 in.)
D:	4.5 mm (0.18 in.)





5. ADJUST DOWN MALE STOPPERS

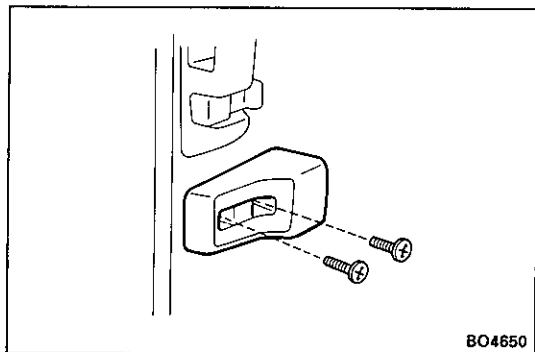
- (a) Loosen the door side down male stopper mounting two bolts.
- (b) With the door closed, adjust the down male stopper so that it may be placed 3.0 mm (0.12 in.) above the race.

DISASSEMBLY OF SLIDE DOOR

(See page BO-12)

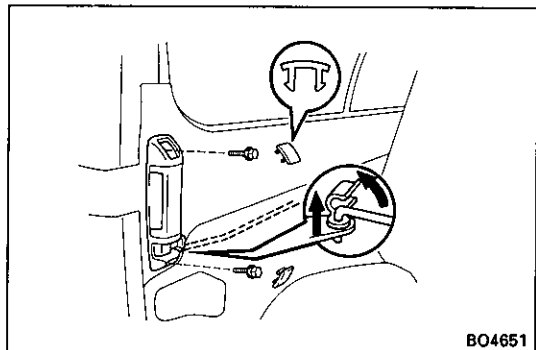
1. REMOVE DOOR OPEN STOPPER

Remove two screws and the open stopper.



2. REMOVE INSIDE HANDLE

- (a) Using a screwdriver, remove the covers.
- HINT: Tape the screwdriver tip before use.
- (b) Remove two screws and inside handle.
 - (c) Disconnect the opening control link.



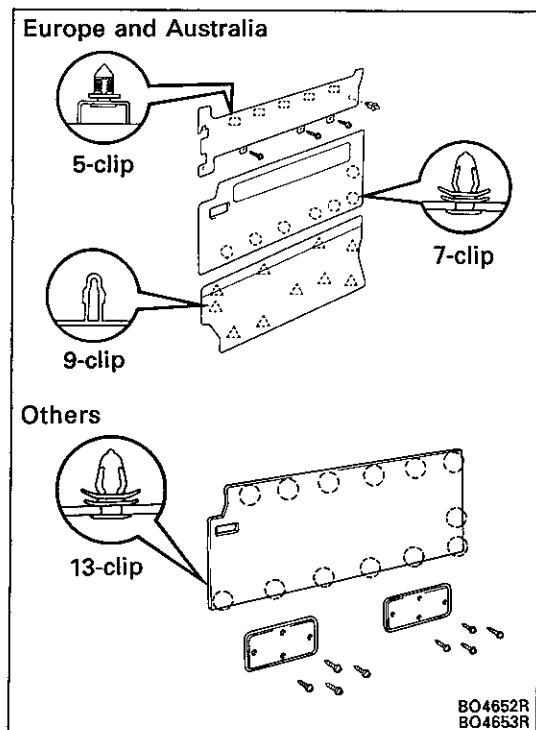
3. REMOVE DOOR TRIM

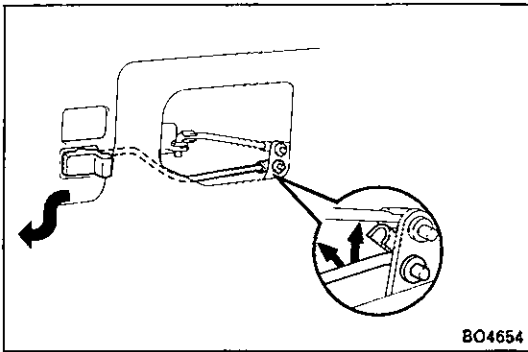
(Europe and Australia)

- (a) Insert the screwdriver between the door panel and door trim to pry out the trim and the lower trim.
- (b) Remove three screws.
- (c) Insert the screwdriver between the door panel and door trim to pry out the upper trim.

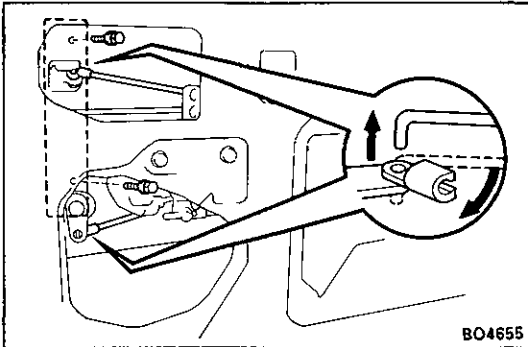
(Others)

- (a) Insert the screwdriver between the door panel and door trim to pry out the trim.
- (b) Remove eight screws and the lower slide door panel covers.

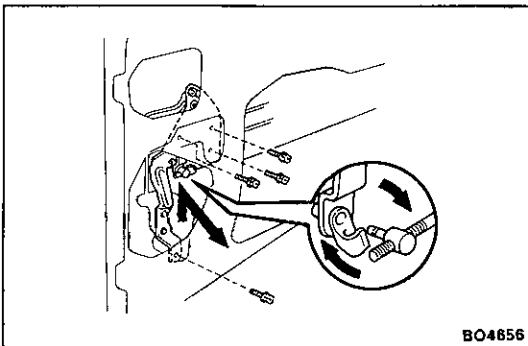


**4. REMOVE SERVICE HOLE COVER****5. REMOVE DOOR LOCKING CONTROL PUSH ROD**

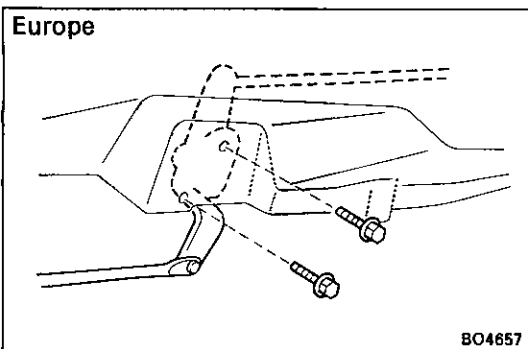
Disconnect the link from the door rock remote control and remove the push rod.

**6. REMOVE OUTSIDE HANDLE**

- (a) Remove two bolts.
- (b) Disconnect the handle from the two links and remove the handle.

**7. REMOVE DOOR LOCK REMOTE CONTROL**

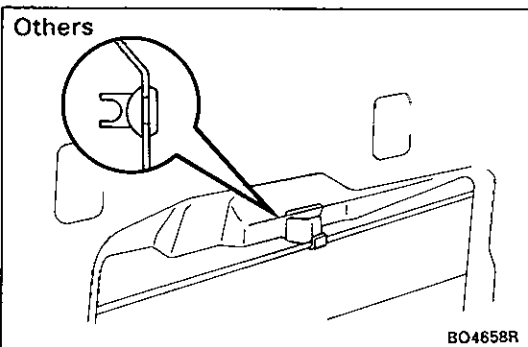
- (a) (w/o Power door lock)
Remove three bolts.
- (b) (w/ Power door lock)
Remove the four bolts.
- (c) (w/ Power door lock)
Disconnect the connector.
- (d) Disconnect opening control link.
- (e) Remove the remote control through the service hole.



Europe

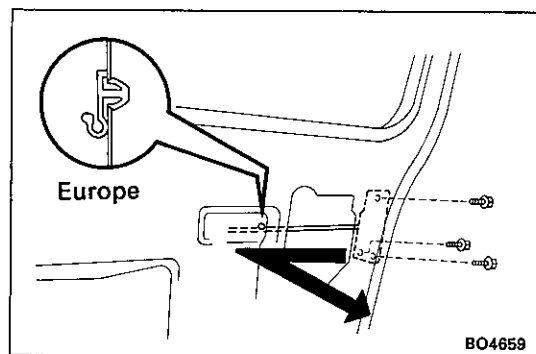
8. REMOVE SLIDE DOOR LOCK

- (a) (Europe)
Remove two bolts from the door opening link.

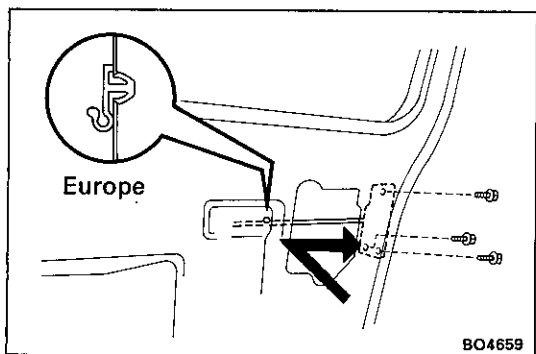


Others

- (b) (Others)
Disconnect the opening control link from the clip.



- (c) (Europe)
Disconnect opening control link from the clip.
- (d) Remove three bolts and the door lock with opening control link through the service hole.

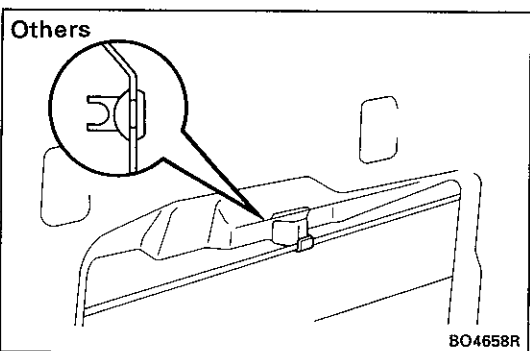
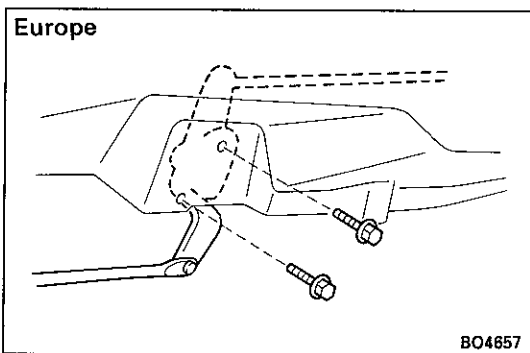


ASSEMBLY OF SLIDE DOOR

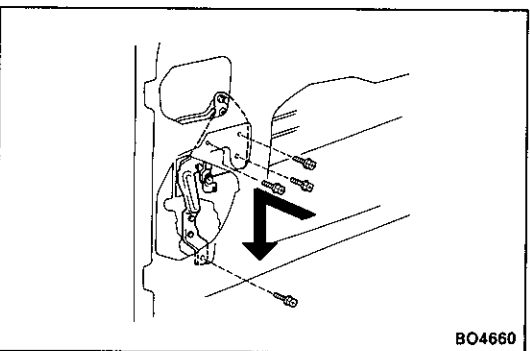
(See page BO-12)

1. INSTALL SLIDE DOOR LOCK

- (a) Place the door lock with the opening control link through the service hole.
- (b) Install three bolts and the door lock with the opening control link.
- (c) (Europe)
Connect the opening control link to the clip.
- (d) (Europe)
Install the opening control link with two bolts.

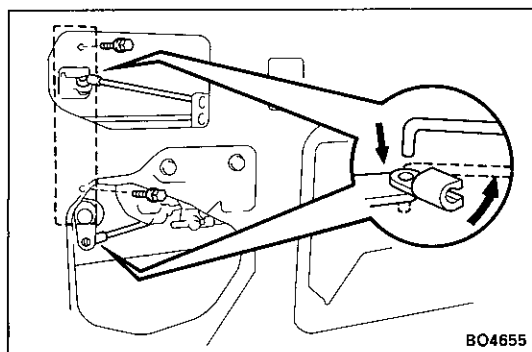


- (e) (Others)
Install the opening control link to the clip.



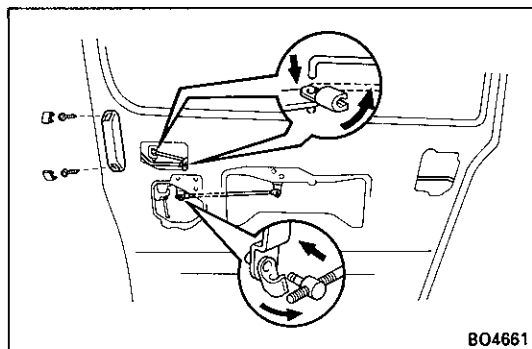
2. INSTALL DOOR LOCK REMOTE CONTROL

- (a) Place the remote control through the service hole.
- (b) (w/o Power door lock)
Install three bolts and the remote control.
- (c) (w/ Power door lock)
Install four bolts and the remote control.
- (d) (w/ Power door lock)
Connect the connector.



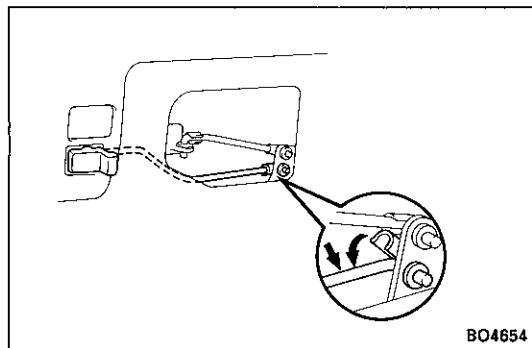
3. INSTALL OUTSIDE HANDLE

- (a) Install two bolts and the handle.
- (b) Connect the control links to the handle.



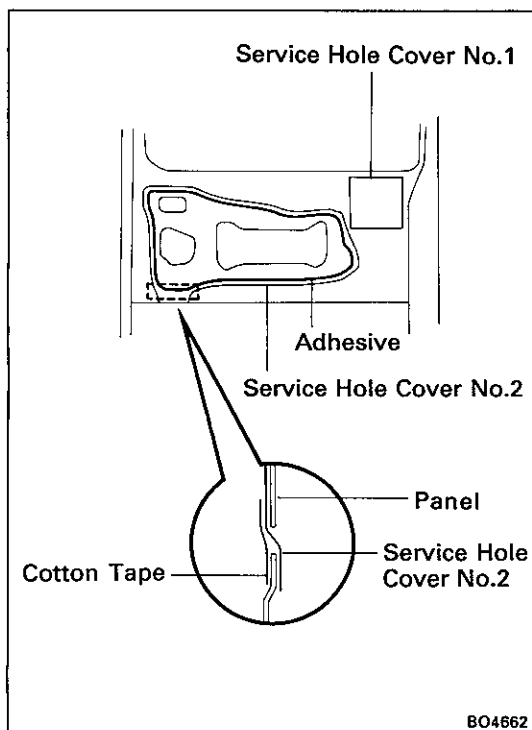
4. INSTALL OPENING CONTROL LINK

- (a) Install two bolts and the inside handle.
- (b) Connect the link.
- (c) Pull the open handle of the inside handle in open position.
- (d) Put the door opening control link on open position with a joint and fix in place the joint.
- (e) Connect the joint with the opening control link to clip.
- (f) Check that opening operation occurs smoothly.
- (g) Remove the inside handle.



5. INSTALL DOOR LOCKING CONTROL PUSH ROD

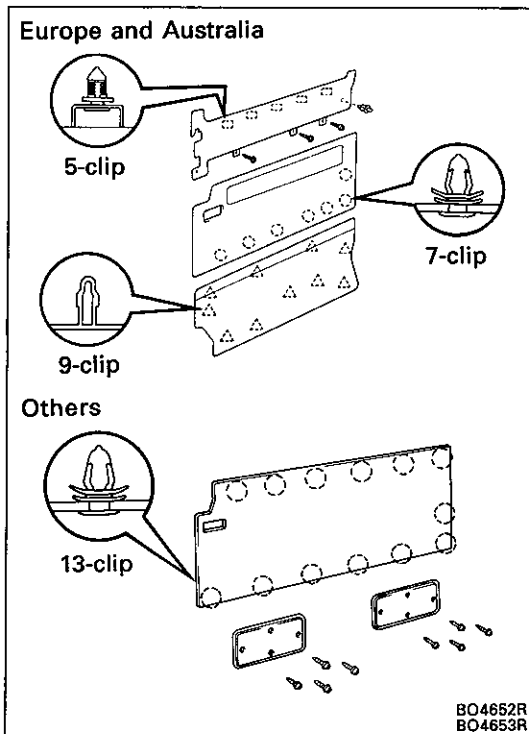
Connect the link to the remote control and install the push rod.



6. INSTALL SERVICE HOLE COVER

- (a) Install the service hole cover No.2 with adhesive.
- (b) Insert the lower edge of the cover into the panel slit.
- (c) Seal the service hole cover No.1.
- (d) Seal the panel slit with cotton tape.

NOTICE: Do not block the trim clip seating with the tape.



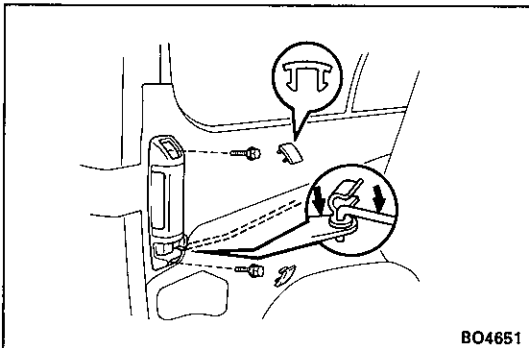
7. INSTALL DOOR TRIM

(Europe and Australia)

- Install the upper trim with clips to the door panel by tapping.
- Install three screws.
- Install the lower trim with clips to the door panel by tapping.
- Install the trim in the same manner.

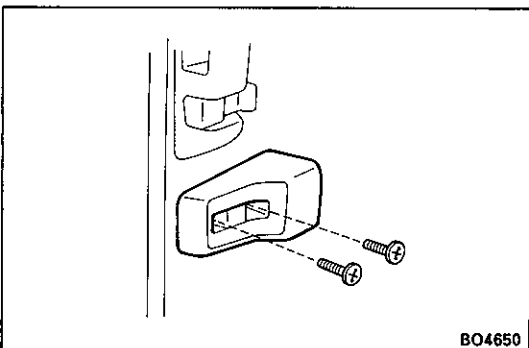
(Others)

- Install eight screws and the lower slide door panel covers.
- Install the trim with clips to the door panel by tapping.



8. INSTALL INSIDE HANDLE

- Connect the opening control link.
- Install two screws and inside handle.
- Install the covers.



9. INSTALL DOOR OPEN STOPPER

Install two screws and the door open stopper.